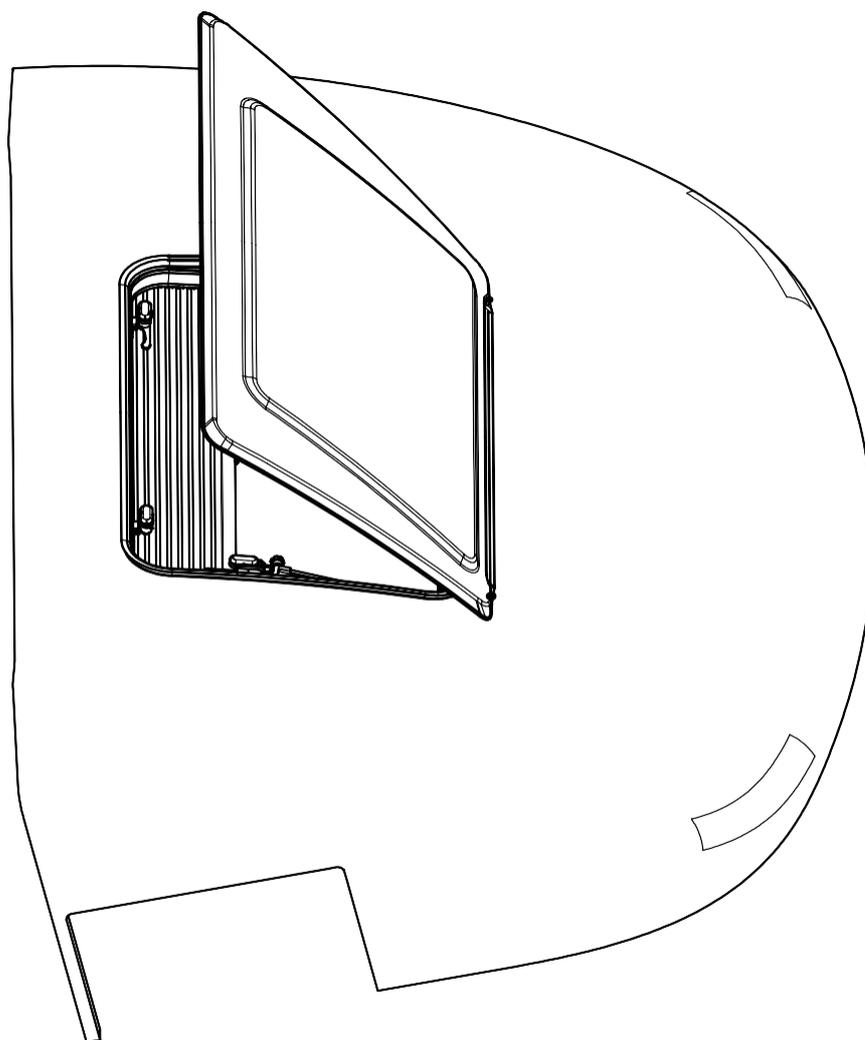


# Installation Manual Belluna Skylight 900x600

<b>EN</b> CRW Curved Roof Window User & Installation Manuals	1
User Manual and Installation Instructions of RV Curved Front Top Window	1



Model: 3J-CRW (900 × 600)

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## Routine Maintenance

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Precautions .....	00

## Installation

Precautions .....	00

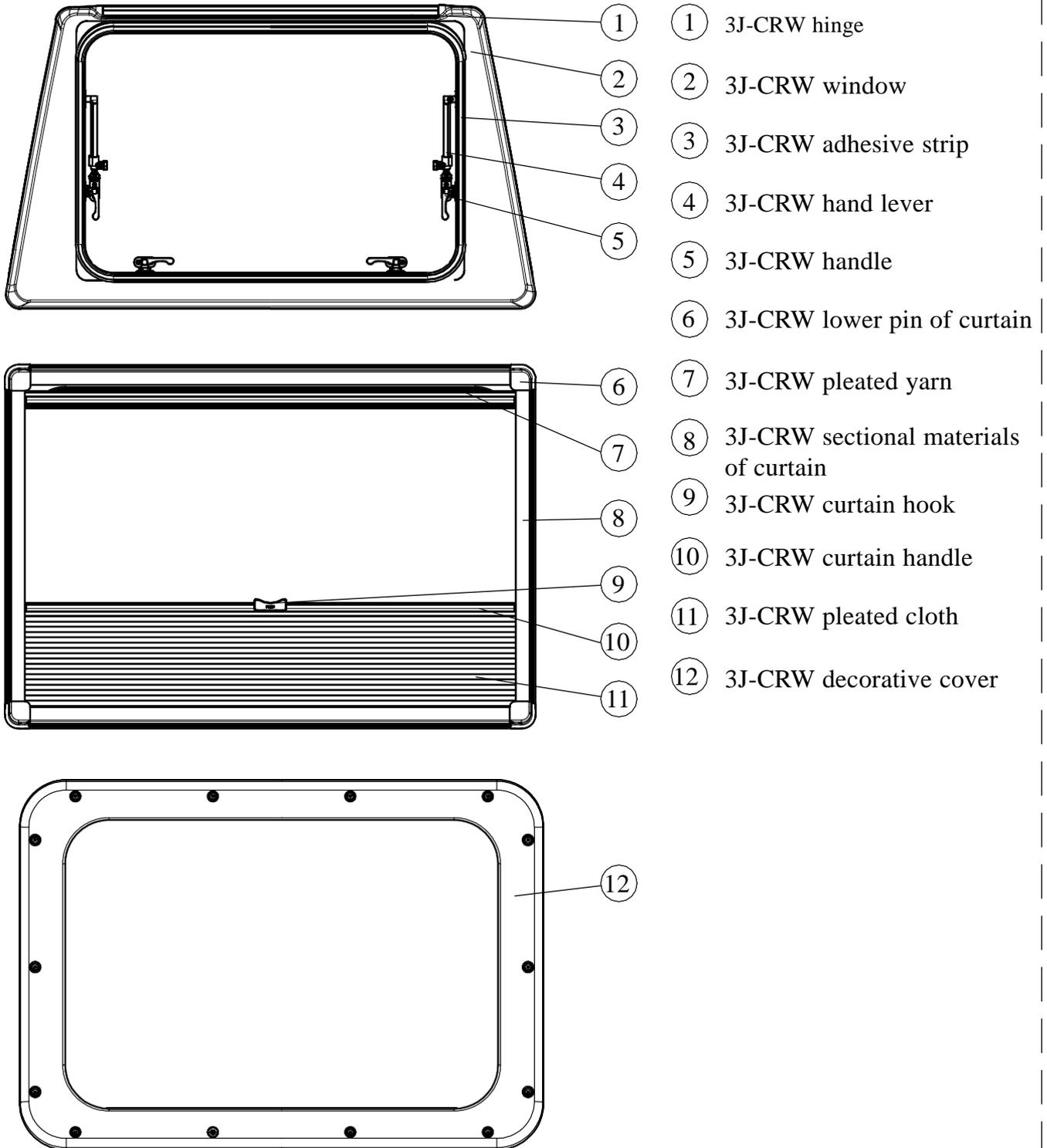
## Others

Precautions .....	00
Precautions .....	00
Precautions .....	00

- Thank you for choosing our product! Please read through this Manual before installation and keep it properly for further reference.

# Name of Main Components

## RV Curved Front Top Window



# Precautions

Please read through this Manual before installation, and install the door in strict accordance with the provisions contained in this Manual. In addition, keep this Manual properly for further reference.

To avoid any personal injury or property loss of users and third parties, please observe safety warnings and precautions contained herein strictly.

- Marks and meanings

	Warning! Failure to abide by the requirements may lead to serious injury or damage.
	Caution! Failure to abide by the requirements may lead to damage.
	Operation is prohibited.
	Relevant information shall be noted.



Warning!

1. The error of the opening size is controlled at +1mm.
2. Ensure certain strength around the hole so as to guarantee the installation strength.
3. Do not use clean the glass with alcohol, copper or other organic solvents after installation. Instead, clean the glass with clear water or special cleaning agent for PMMA.



Caution!

1. The specification is 600×900 (565×570). Prior to installation, ensure that all parts are free from defects such as breakage and damage.
2. The error of the opening size is controlled at +1mm.
3. Protect the vehicle body and peripheral parts during installation process in order to avoid scratches and bumps, thus affecting the appearance of door.

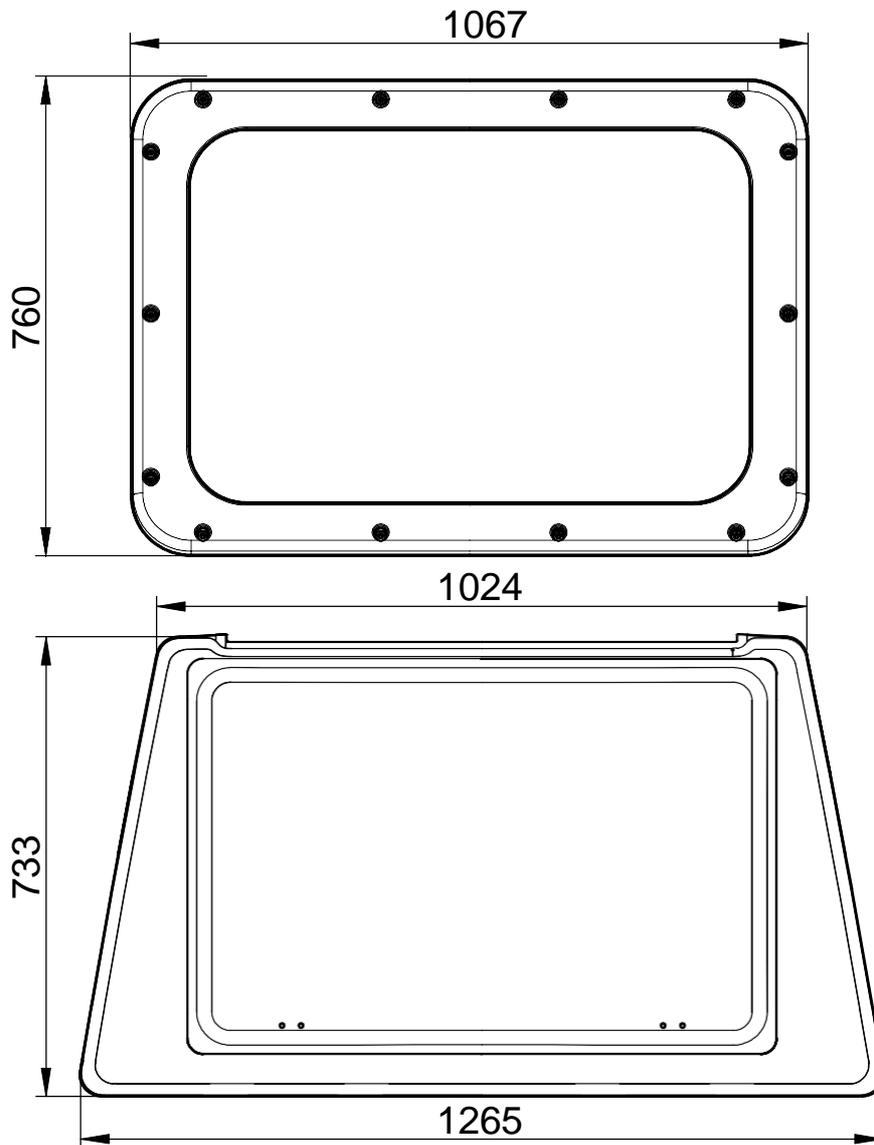
# Technical Specifications

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<b>Model</b>	<b>3J-CRW</b>	
<b>Directions</b>	Height	Width
<b>Overall Dimensions</b>	600	900
<b>Net Weight (kg)</b>	10.91kg	

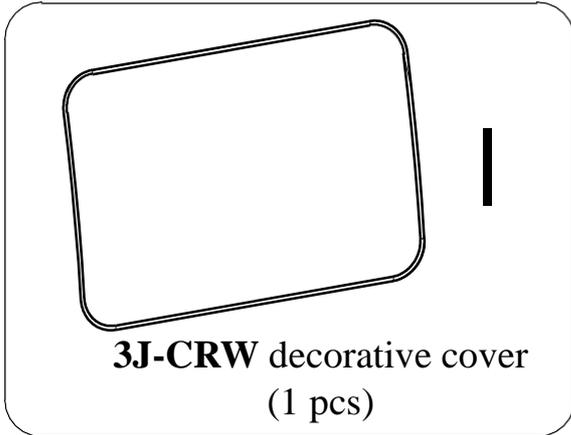
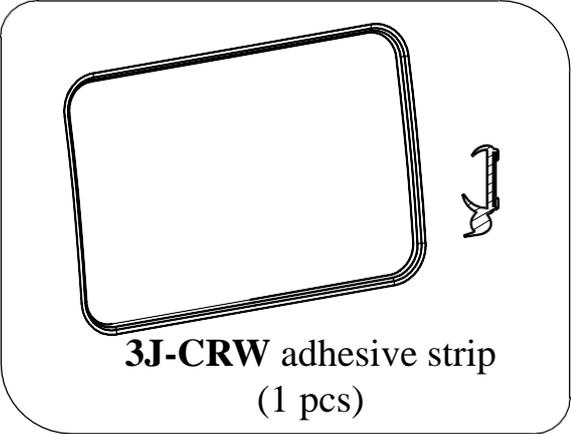
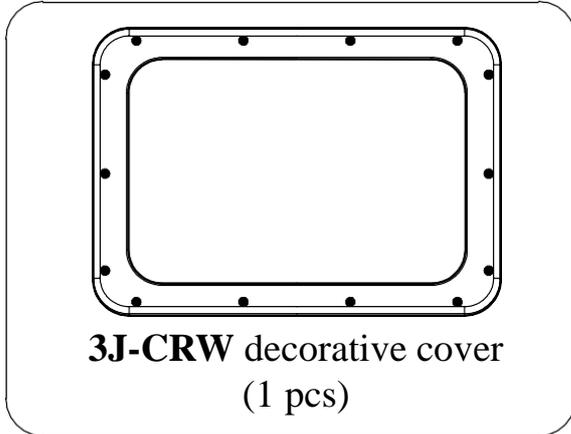
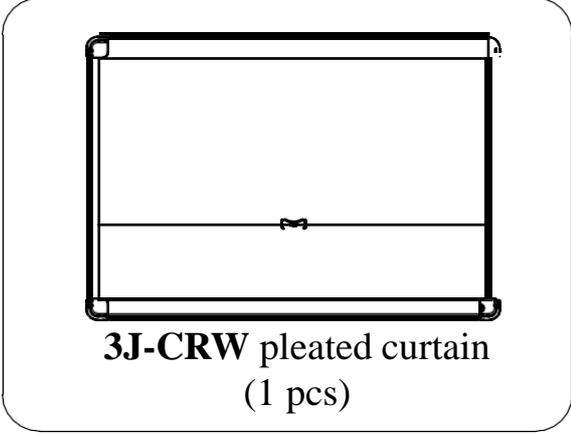
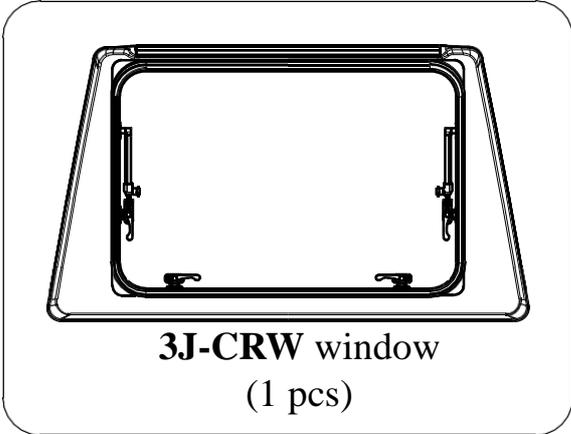
# Overall Dimensions

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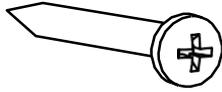
# Packing List

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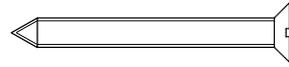


# Packing List

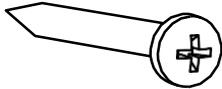
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**ST4×13** Pan head  
tapping screw (**10 pcs**)



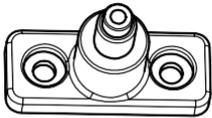
**ST3.9×19** countersunk  
head tapping screw  
(**16 pcs**)



**ST4.2×22** Pan head  
tapping screw (**12 pcs**)



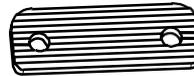
**ST3.9×50** Pan head  
tapping screw (**14 pcs**)



Support rod  
base (**2 pcs**)



Handle  
base (**4 pcs**)



Handle base  
cushion (**4 pcs**)



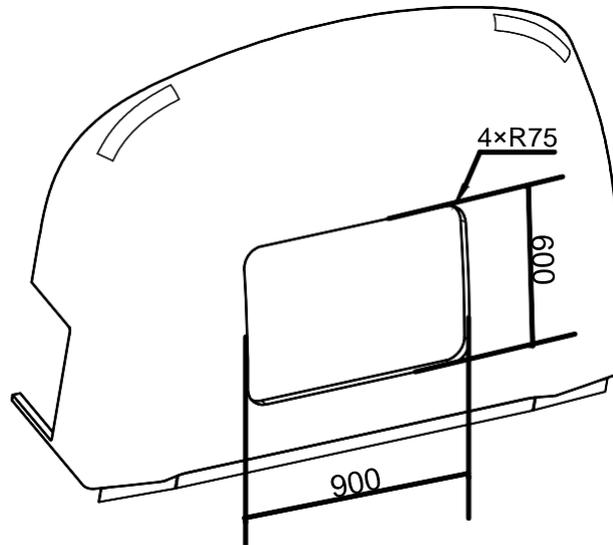
Screw decorative  
cover cap (**14 pcs**)



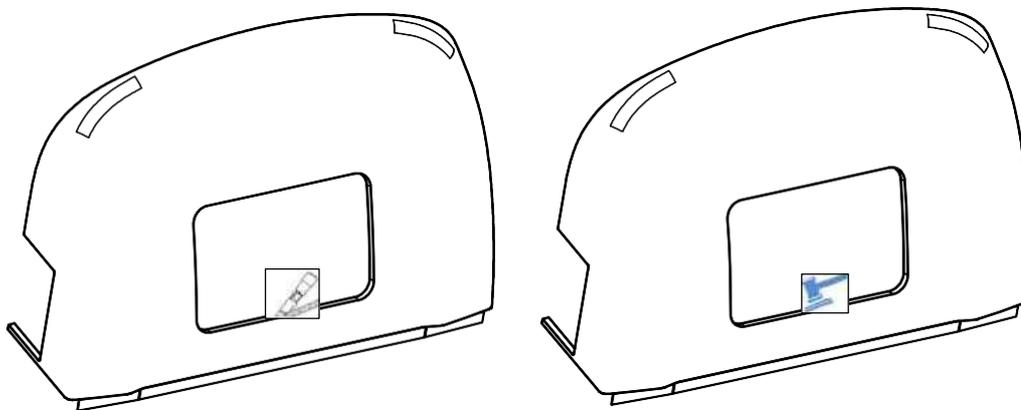
Screw decorative  
cover base (**14 pcs**)

# Installation of RV Curved Front Top Window

1. Punch a hole on the wall bases on the specification and dimension of curved front top window H (length) × W (width) (900 × 600) and according to the hole size as shown in the figure.

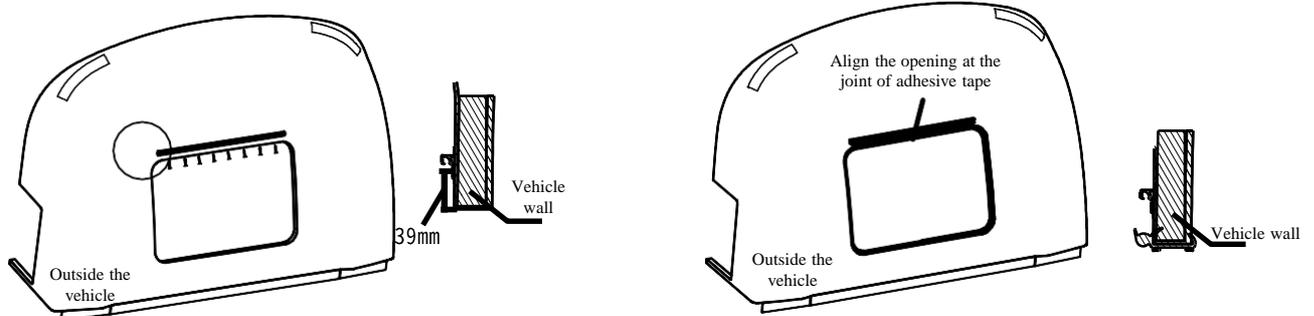


2. Judge whether reinforcement is required according to the strength of opening. If necessary, remove foam according to the thickness of keel prior to installing the keel.



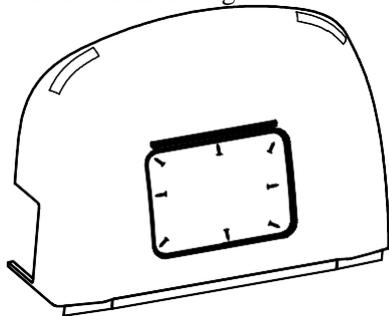
3. Install the hinge bottom strip on the wall with ST3.9 × 19 flat head cross tapping screws according to requirements in the drawing.

4. Select adhesive tape according to the wall thickness, and install it in a circle at the opening.

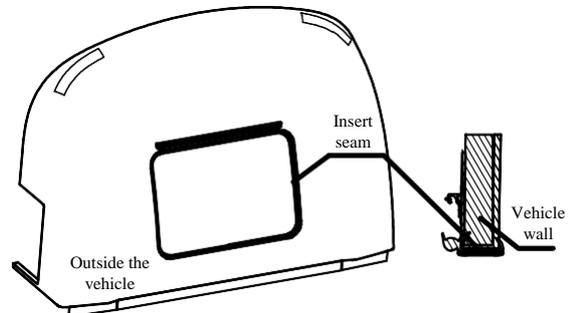


# Installation of RV Curved Front Top Window

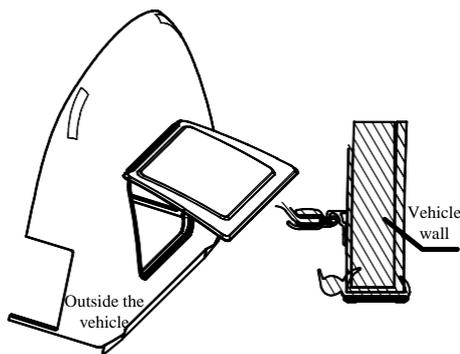
5. Fix the adhesive tape on the keel with a gun nail or ST3.9×19 flat head cross tapping screws according to the position shown in the figure



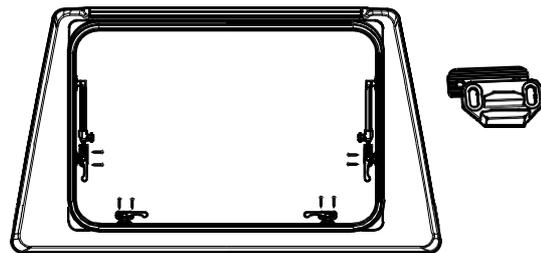
6. Select PVC insert according to the adhesive tape, and install the insert on the adhesive tape.



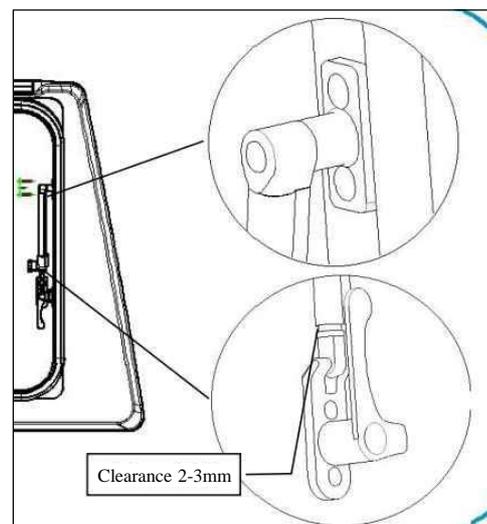
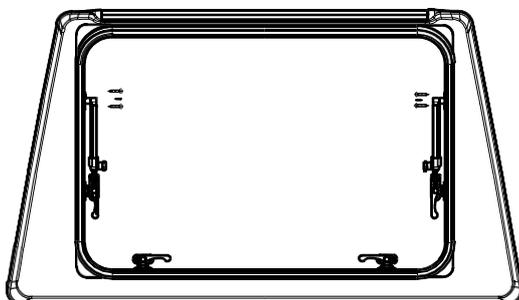
7. Install the curved front window on the hinge bottom strip.



8. Install the handle base cushion and handle base on the PVC insert with ST4.2×22 pan head cross tapping screws.



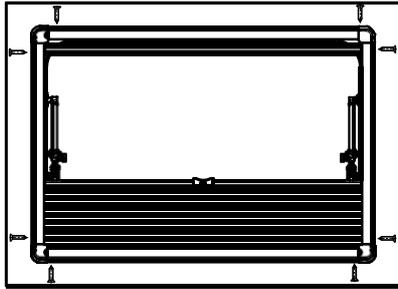
9. Install the support rod base on the PVC insert with ST4.2×22 pan head cross tapping screw, and then install the support rod on the support rod base with M4×13 pan head cross screw. Ensure the clearance of the movable rod of the support rod is 2-3 mm after the support rod is installed there.



# Installation of RV Curved Front Top Window

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10. Install the curved front top window screen on the wall with ST3.9×19 flat head cross tapping screws according to the requirements in the drawing.



11. Install the interior trim cover of curved front roof window on the wall with ST3.9×50 pan head cross tapping screws through the base of the screw trim shell according to the requirements in the drawing, and then cover the screw trim cover cap.

